**2014 White River Jucntion VA Homeless Summit**

**Date: Tuesday October 21, 2014**

**Time: 10:00 am - 1:00 pm**

**Location: White River Junction VA Medical Center**

**Bldg. 44, Room 103**

**We invite you to join us as we continue to strengthen collaboration and coordination between the White River Junction VA Medical Center, Health Care for Homeless Veterans team, and our Community Partners.**

**This year’s Summit will be focused on helping justice involved Veterans move into stable housing. We will be breaking into groups by region to facilitate discussion among agencies and providers working in the same geographic areas.**

**Please email this form to** **Elise.Garrity@va.gov** **to register so that we can be sure to accommodate all who wish to attend.**

**Name and Title:**

**Organization:**

**Mailing Address:**

**E-Mail Address:**

**Phone:**

**Please indicate the region that best describes the location you serve.**

**Champlain Valley**

**Rutland/Central Vermont**

**Upper Valley/North Country**

**Southern Vermont/Southern New Hampshire**